

Real-Time SPC™ 7.10.2

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1. New Features in Real-Time SPC 7.10.2

- Addition of Individual Defective Measures
 - With the addition of individual defective measures, users can now monitor defective count data separately, with one measure per control chart. Previously, multiple defective types were aggregated together on a single control chart.
 - Also, Real-Time SPC now creates a separate Pareto chart for individual defective types in addition to a Pareto chart for grouped defective types.
- Modify Sampling Order of Measures
 - This feature offers the ability to set the collection order of descriptors and measures for the data collection form within each sampling plan.

2. Maintenance Items Completed in Real-Time SPC 7.10.2

3. Known Problems and Workarounds in Real-Time SPC 7.10.2

4. Problems Resolved in Real-Time SPC 7.10.2

The following issues are resolved in Real-Time SPC 7.10.2

- Data repeatedly plotted on control charts following an ACS-triggered subgroup size change. (187662)
- ACS should place newly created processes on the right side of the product process flow. (275869)