

Real-Time SPC™ 7.10.6

Table of Contents

1. New Features in Real-Time SPC 7.10.6.....	1
2. Maintenance Items Completed in Real-Time SPC 7.10.6.....	1
3. Problems Resolved in Real-Time SPC 7.10.6.....	1

1. New Features in Real-Time SPC 7.10.6

Check Sheet Data Collections

Option to create a check sheet for the collection of defective data. Check sheets provide a simple way to record Pass/Fail product inspections, ensuring standardization and the security of electronic storage of the check sheet data. Set up check sheets to replace the need for start-up, safety, cleaning, and other verification paper collection forms.

Print and Download Charts

Provides the ability to print and/or download chart images.

Display Recent Subgroups on Control Charts

The new subgroup filter in the Product Quality Snapshot (Engineering Portal) provides the ability to focus attention on only the most recent subgroups of a control chart. Often, the most recent 25 or 50 subgroups are used to meet quality reporting requirements.

2. Maintenance Items Completed in Real-Time SPC 7.10.6

Prolink to Real-Time SPC Data Sync – Handle Change Logs

This project will add additional capabilities to the existing RTSPC/Prolink API to handle these scenarios:

- Measured value updates
- Excluded measurement values
- Assignable Causes/Corrective Actions
- Trace Field (Descriptor) value updates
- Notes
- Multi-source collection scenarios

3. Problems Resolved in Real-Time SPC 7.10.6

The following issues are resolved in Real-Time SPC 7.10.6:

- Notification subscription issues with user access. (291508)
- Automated Component Setup ignored target and limits from source view. (294340)